

Front Center Seat Backrest - Crew Cab/Super Cab

Removal

NOTE: Removal steps in this procedure may contain installation details.

1. Remove the front center seat.
Refer to: Front Center Seat (501-10A Front Seats, Removal and Installation).
2.
Lift the front center seat cushion
 1. Release the front center seat cushion latch.
 2. Lift the front center seat cushion.



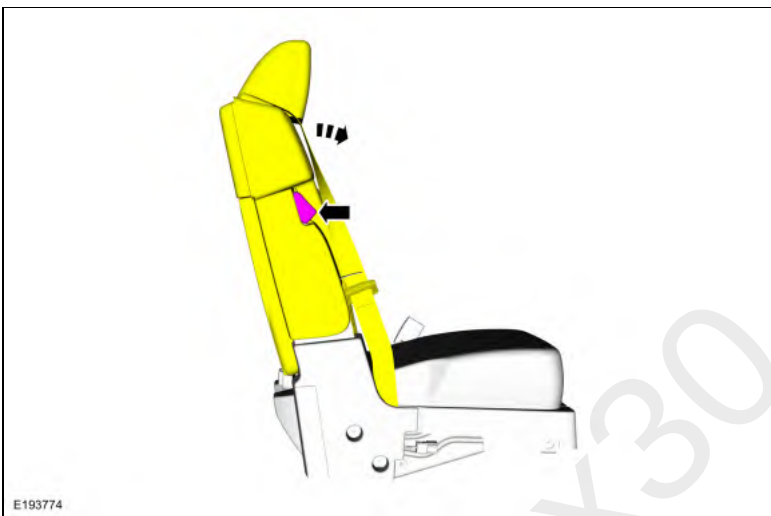
3. Remove the screws and the front center seat storage tray.



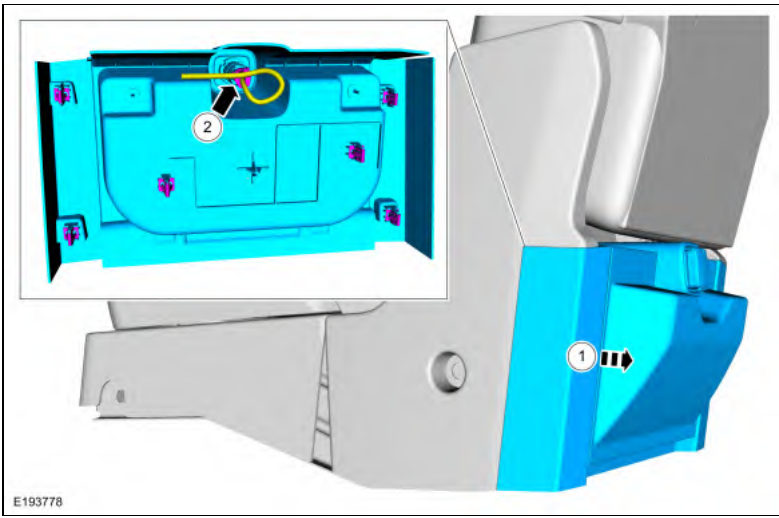
4. Lower the front center seat cushion.



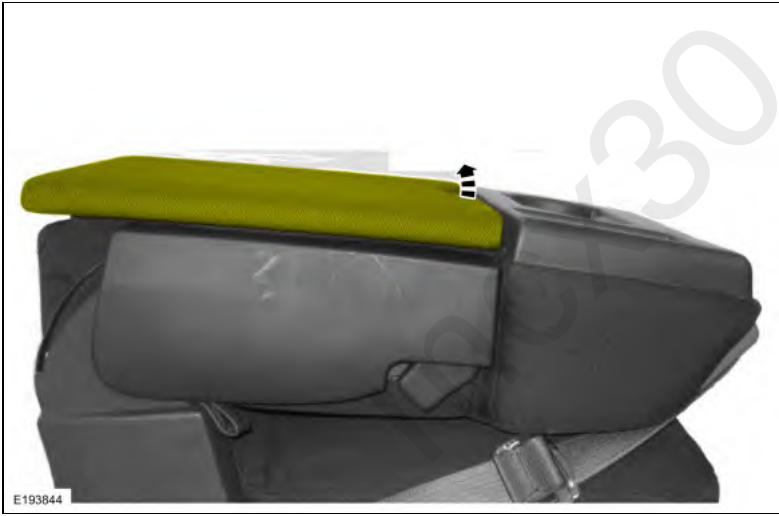
5. Release the seat latch and fold the front center seat backrest down.



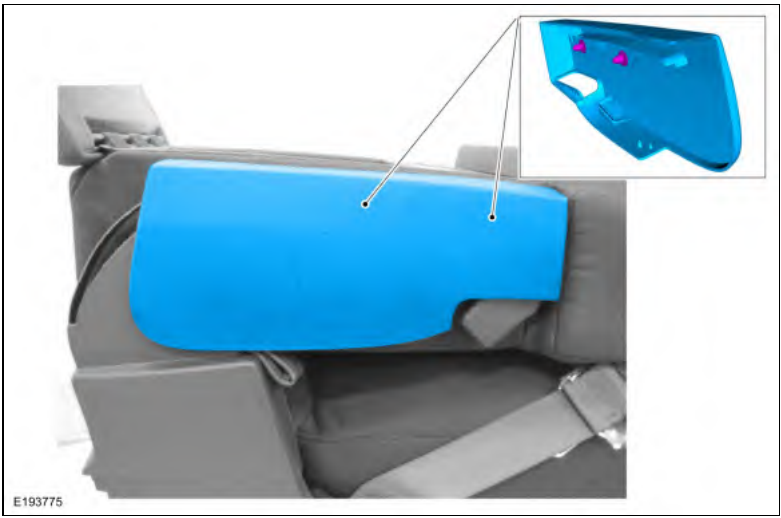
6. Remove the front head restraint guide sleeves.
Refer to: Front Head Restraint Guide Sleeve (501-10A Front Seats, Removal and Installation).
7. Remove the front center seat rear cup holder assembly.
 1. Release the front center seat rear cup holder assembly retainers.
 2. Disconnect the auxiliary power point electrical connector.



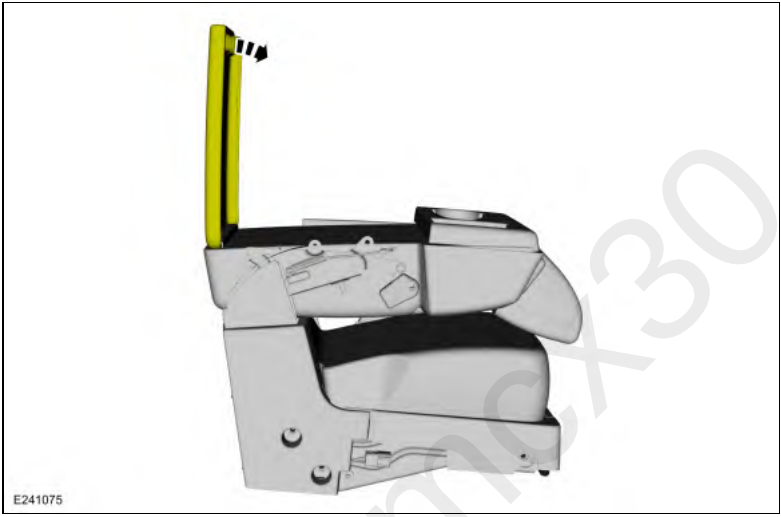
8. If equipped.
Position the front center seat armrest storage compartment lid up.



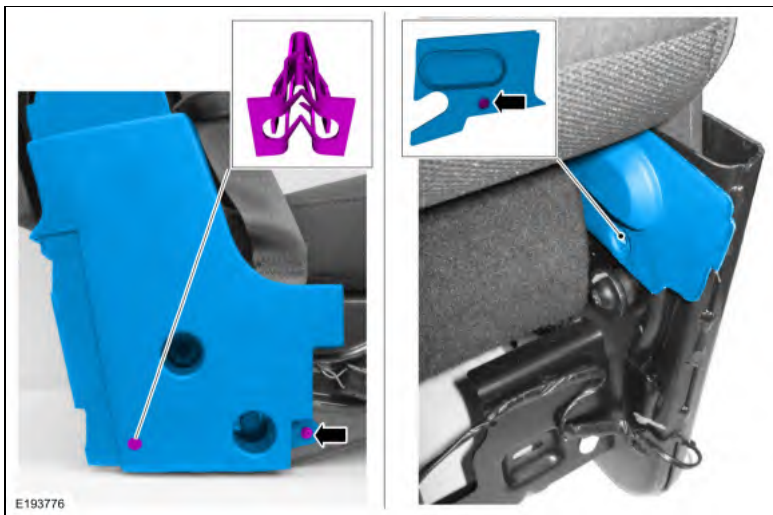
9. Remove the front center seat backrest latch cover.



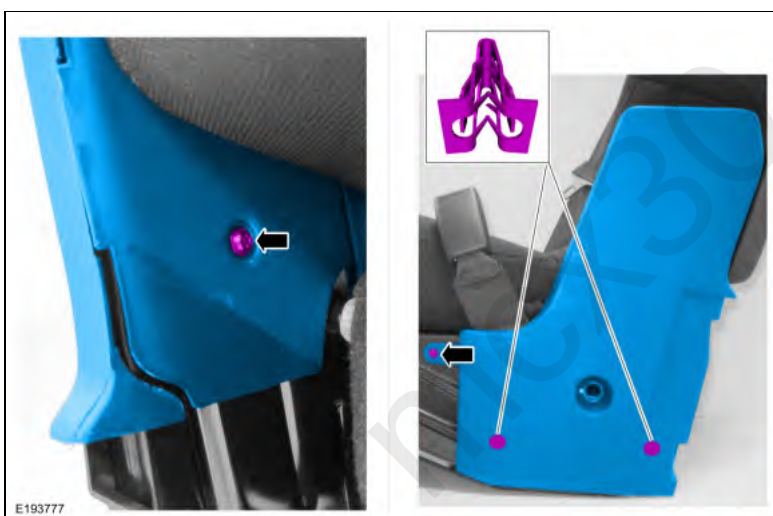
10. If equipped.
Position the front center seat armrest storage compartment lid down.



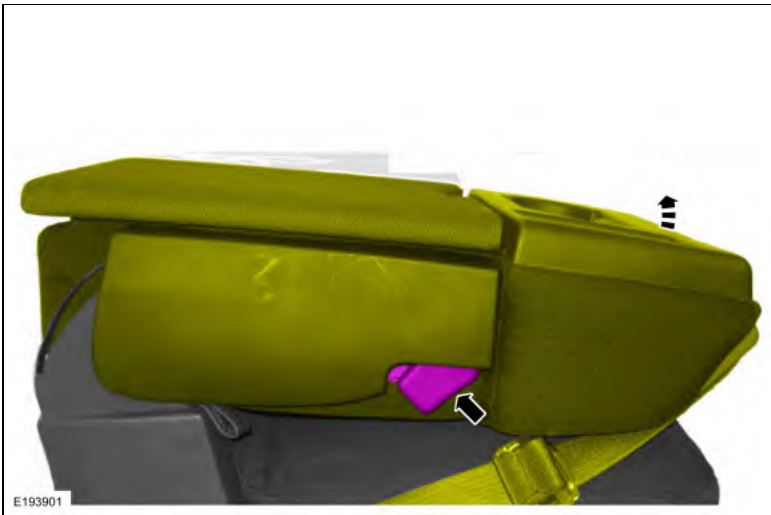
11. Remove the screws, release the retaining clip and remove the front center seat RH side shields.



12. Remove the screws, release the retaining clips and remove the front center seat LH side shield.

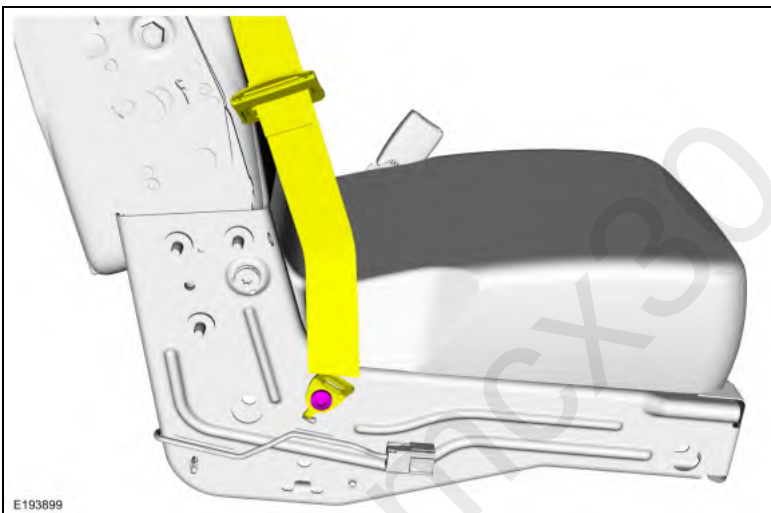


13. Release the front center seat backrest latch and raise the front center seat backrest up.



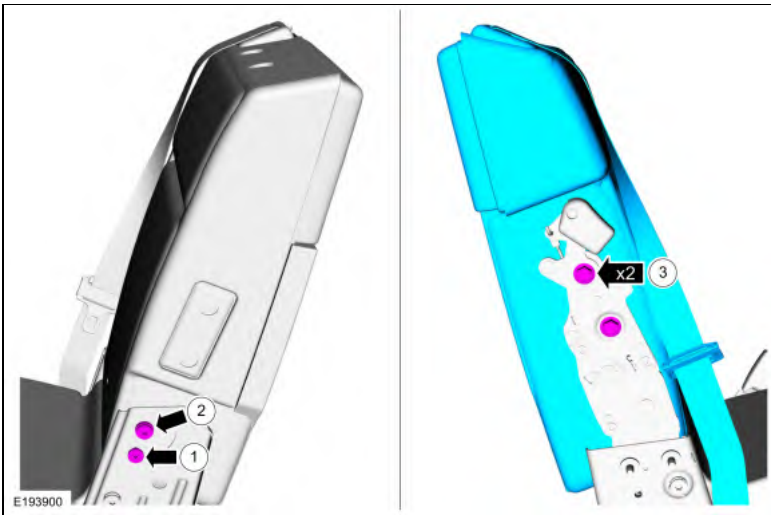


14. Remove the front center seatbelt anchor bolt.
Torque: 35 lb.ft (47 Nm)





15. Remove the front center seat backrest.
1. Remove the stop bolt.
Torque: 22 lb.ft (30 Nm)
 2. Remove the pivot bolt.
Torque: 33 lb.ft (45 Nm)
 3. Remove the front center seat backrest latch upper bolts.
Torque: 59 lb.ft (80 Nm)



Installation

NOTE: During installation, make sure the seatbelt webbing is not twisted and the seatbelts and buckle are accessible to the occupants.

1. To install, reverse the removal procedure.